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Highly stereoselective synthesis of new α -amino- β -hydroxy six-membered heterocyclic phosphonic acids, serine analogues

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ABSTRACT

The synthesis of 2-hydroxy-4-heterocyclic phosphonic acids was achieved in a six-step sequence from the appropriate ketones. Thus, 2-hydroxyheterocyclic ketone acetals were prepared and then esterified by N-Boc-L-phenylalanine, used as a chiral auxiliary. The resulting heterocyclic acetal esters gave by a one-pot reaction bicyclic ketimines. These imines underwent nucleophilic addition with phosphite to provide efficiently and stereoselectively, under kinetic control, bicyclic aminophosphonates. Cleavage of the phenylalanine moiety by oxidation followed by acidic hydrolysis of the resulting heterocyclohexylphosphonates provided the new (4-amino-3-hydroxypiperidin-4-yl)-, (4-amino-3-hydroxytetrahydro-2H-pyran-4-yl)- and (1-amino-2-hydroxycyclohexyl)phosphonic acids.

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1. Introduction

Several α -aminophosphonic acids show activity, as enzyme inhibitors, antibacterials, herbicides, or plant growth regulators.¹ These acid derivatives, in which the tetrahedral phosphorus moiety acts as a transition-state analogue of peptide bond cleavage, selectively inhibit peptidases and proteinases (e.g., HIV protease,² serine protease^{[3](#page-7-0)}). In recent years, many cyclic *a*-aminophosphonic acids have been prepared from ketones, $4-11$ mainly by Mannich-type reactions using cyclohexanones.^{[12](#page-8-0)} Very few examples of heterocyclic α -aminophosphonic acids $1a-c$ or the corresponding phosphonates have been reported by others^{[13–16](#page-8-0)} and by us.¹⁷ In all theses synthetic approaches the Kabachnick–Fields reaction^{[15a,b](#page-8-0)} was used to provide a-aminophosphonates in moderate to good yields.

L-Serine plays a crucial role in peptides and proteines, not only as a hydrophilic residue but also, with the hydroxy moiety, as a catalytic site of serine proteases[.18](#page-8-0) In this context, 1-amino-2 hydroxycyclohexanecarboxylic acid (c₆Ser) **2d** (n=1) has received considerable attention since high rigidity is achieved in this molecule by having the α -carbon on the amino acid incorporated into a six-membered-ring. Only few syntheses of c_6 Ser 2d have been reported in the literature. These syntheses involved Bucherer–Berg and Strecker reactions^{[19](#page-8-0)} in a racemic version, and intramolecular Strecker reaction, $20,21$ or Diels–Alder cycloaddition 22 in asymmetric version. The synthesis of the heterocyclic derivatives 2a, 2b and 2c have been little studied, 23 23 23 especially since the amide derivatives of 2c are useful antiarrhythmic agents.^{23a} In contrast, 3-hydroxy-, 4piperidine-aminophosphonic acid 3c (antiarrhythmic analogue), tetrahydropyran acid 3a, and tetrahydrothiopyran acid 3b phosphonic analogues are still unknown (Fig. 1).

In continuation of our ongoing program on the synthesis of cyclic aminophosphonic acids, 8 we recently described a short and efficient synthesis of new heterocyclic a-aminophosphonic acids 1a–d in good yields from ketone imines 4 via aminophosphonates 5 (Scheme 1).^{[17a](#page-8-0)} We also applied the same sequence to obtain (3-amino-piperidin-3-yl)-phosphonic acids from the corresponding cyclic ketones.^{17b} However, the synthesis of cucurbitine phosphonic analogues 8a–d required the use of hydrazone intermediates 6 instead of imine to provide hydrazinophosphonates 7. Subsequent cleavage of N–N bonds gives aminophosphonic acid 8a-d (cucurbitine analogue) [\(Scheme 1\)](#page-1-0). 24

Figure 1. Heterocyclic α -aminocarboxylic and phosphonic acids.

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Scheme 1.

In order to expand the scope of our method, 17 we decided to prepare c_6 Ser phosphonic analogues **3a–d** ([Fig. 1\)](#page-0-0) involving the addition of phosphite to bicyclic imine intermediates 11a–d/12a–d, as key-step. Such imines are prepared from heterocyclic ketones 9a–d via acetals 10a–d. Thus the nucleophilic addition should occur stereoselectively, under kinetic control, to provide aminophosphonates 13a–d, precursors of aminophosphonic acids 3a– d (Scheme 2).

Scheme 2. Retrosynthetic sequence for the peparation of β -hydroxy aminophosphonic acids.

Studies on the reactivity of imine 11d under Strecker reaction conditions were reported by Ohfune et al. 20b In the presence of a Brønsted acid the aminonitriles A and B were formed in moderates selectivities, whereas with a Lewis acid a reverse selectivity was observed (Scheme 3).

2. Results and discussion

In this paper we present an efficient strategy for the synthesis of enantiopure 2-hydroxyheterocyclic aminophosphonic acids. For this purpose, imine formation was carried out under mild conditions. The commercially available ketones 9a–d reacted, following known reaction, 25 with iodine/potassium hydroxide in methanol at 0 °C to furnish hydroxy acetals **10a-d** in good yields. However, use of potassium hydroxide/PhI(OAc) $_2^{26}$ $_2^{26}$ $_2^{26}$ as the reagent gave hydroxy acetals 10a–d in moderate yields. Subsequent esterification with L-N-Boc-phenylalanine 14 in the presence of 1,3-dicyclohexylcarbodiimide (DCC) and a catalytic amount of dimethylamino-pyridine (DMAP, 10 mol %)^{[27](#page-8-0)} led to diastereomeric mixtures (50:50) of esters 15a–d/16a–d in excellent yields (Scheme 4).

In order to examine the possibility to achieve in a one-pot reaction: deacetalization, deprotection and condensation of the

resulting keto amines 15/16 into imines 11/12, we changed several reaction conditions depending on the nature of the heteroatom (X) (Table 1).

Table 1

Preparation in a one-pot reaction of imines 11a-d/12a-d from acetals 15a-d/16a**d** produced via Scheme 4^a

Entry	Acetal $15/16$ (X)	p -TsOH (equiv)	$T({}^{\circ}C)/t(h)$	Imine $11/12$
	15a/16a(0)	1.8	20/24	11a/12a
2	15b/16b(S)	1.8	20/24	11b/12b
3	$15c/16c$ (NCbz)	2.8	20/24	11c/12c
4	15d/16d (CH_2)	1.8	20/24	11d/12d

^a Reactions conditions: Acetals **15a-d/16a-d**, p-TsOH (n equiv), acetone, 25 or 55 \degree C, 24 h, then Na₂CO₃ (5 equiv).

We found that no imines 11/12 were formed directly from acetals 15/16 using 0.15 or 1.2 equiv para-toluenesulfonic acid (p -TsOH). However, complete conversion of $15a/16a$, $15b/16b$ and 15d/16d into corresponding imines 11/12 was achieved by increasing p-TsOH to 1.8 equiv and for compounds $15c/16c$ (X=NCbz) (Table 1, entries 1, 2, 4 and 3) to 2.8 equiv. The resulting crude imines 11a-d/12a-d, obtained as a 50:50 to 35:65 mixture, were used in the next step without further purification.

Reaction of crude imines 11a–d/12a–d (Scheme 4) with 2 equiv of triethyl phosphite in the presence of 1 equiv of TFA in ethanol at $30 °C$ for 17 h (method A) gave the corresponding aminophosphonates 13a–d in acceptable yields (46–70%) and high diasteroselectivity (Table 2, entries 1, 3, 5, and 6). On the other hand,

Preparation of aminophosphonates 13a-d from imines 11a-d/12a-d produced via Scheme $4⁴$

 a Reactions conditions: method A: imine (prepared from acetals $15/16$ with p-TsOH, then aq NaHCO₃) reacted with P(OEt)₃ (1.2 equiv), TFA (1.0 equiv) in EtOH, 30 °C, 17 h; method B: imine (prepared from acetal with p-TsOH, then aq $Na₂CO₃$) reacted with P(OEt)₃ (2.0 equiv), TFA (1.0 equiv) in CH₂Cl₂, -78 °C to rt, 6 h.

Overall yield calculated from acetals 15/16. ^c Ratio was determined from ³¹P NMR spectra of the crude mixture.
^d With P(OEt)₃ (2 equiv).

 e P(OMe)₃ in MeOH was used instead of P(OEt)₃ in EtOH.

reaction with triethyl phosphite (2 equiv) in the presence of TFA (1 equiv) in dichloromethane at -78 °C for 6 h (method B), provided the aminophosphonates 13a–c in good yields (71–77%) and excellent diastereoselectivities ([Table 2](#page-1-0), entries 2 and 7). Replacing triethyl phosphite with trimethyl phosphite and ethanol with methanol in method A gave the corresponding aminophosphonate 13ca in 54% yield and with the same selectivity (entry 8).

Likewise, the carbocyclic imines 11d/12d by method A furnished the expected aminophosphonate 13d in good yield and high selectivity (95:5) (entry 9). By comparison, reaction of imines 11d/12d with cyanide anion (instead of triethyl phosphite) is reported to give the corresponding aminonitrile analogues A/B with a lower selectivity (66:34) ([Scheme 3](#page-1-0)).^{[20b](#page-8-0)}

The diastereoselectivity ratios were determined from their $\rm^{31}P$ NMR spectra of crude aminophosphonate products. Attempts to isolate the minor isomers by purification on silica gel column flash chromatography for entries 1, 5, 6 and 8 failed. Although, the aminophosphonates 13a–d are solids, only 13b afforded crystals suitable for X-ray crystallographic analysis (Fig. 2).^{[28](#page-8-0)}

Figure 2. X-ray diffraction analysis of compound 13b.

We next examined the conversion of **13a–d** into the expected aminophosphonic acid by removal of the phenylalanine moiety. Treatment of phosphonates 13c and 13d, with tert-butyl hypochlorite at $0 °C$ and 1,4-diazabicyclooctane (DABCO) at room temperature gave the imine/enamine mixture 18c/19c and 18d/19d in good yields, respectively. However, it gave 20a/21a only in 30% yield with a degradation product for 13a and a sulfoxide byproduct from **13b**. To overcome this problem **13a** was oxidized with ozone²⁹ to give a mixture of 18a and 19a in excellent yield. Acidic hydrolysis of this mixture provided the new optically pure (3S,4S)-3a in 77% yield from 13a.

The crude imine/enamine mixtures 18c/19c and 18d/19d were then treated with 6 M HCl at reflux for 15 h and the resulting crude

Scheme 5.

 $3c$ HCl and $3d$ HCl were purified by propylene oxide in ethanol, or by Dowex \cdot H^{$+$} to give new (3S,4S)-**3c** and (3S,4S)-**3d** in good yields (Scheme 5).

In order to examine the selectivity of phosphite addition to imines 11a/12a, the reaction was performed using boron trifluoridediethyletherate $(BF_3 \cdot OEt_2)$ and trimethylsilyl-dimethylphosphite [TMSP(O)(OMe)₂] in methylene chloride at -78 °C and then quenched by adding an aq NaHCO₃ solution. The resulting aminophosphonates were composed of a mixture of diastereomers (20a/21a, 60:40) in 51% overall yield from esters 15a/16a. The minor dimethyl phosphonate 21a, with similar NMR data than 13a, gave the acid (3S,4S)-3a as shown above. While the major dimethyl phosphonate 20a was separately treated by ozone in ethyl acetate at -78 °C followed by addition of dimethylsulfide to give a nonisolated mixture of an imine/enamine 22a/23a. Subsequent acidic hydrolysis of the crude mixture of 22a/23a provided (3R,4R)-ent-3a, which showed the same analytical data but the opposite sign of specific rotation of (3S,4S)-3a (Scheme 6).

Scheme 6. Reactions conditions: (a)1.8 equiv of p-TsOH in acetone at 25 °C, 15 h, then solid Na₂CO₃ in CH₃CN; (b) TMSP(O)(OMe)₂ (2 equiv), BF₃ OEt₂ (1.1 equiv) in CH₂Cl₂, -78 to rt, 17 h, 51% overall yield from **15a/16a**; (c) O₃ in EtOAc, -78 °C, 10 min, then Me2S; (d) 6 M HCl at reflux, 17 h, then propylene oxide, 58% two steps from 20a.

2.1. Absolute configuration and mechanistic discussion

The absolute configuration of the major aminophosphonate 13b was assigned by X-ray analysis as (2S,4aR,8aS) (Fig. 2). Therefore, aminophosphonates **13a** and **13c** are also assigned as $(2S, 4aS, 8aS)$ and 13d as (3S,4aS,8aS), respectively ([Scheme 4](#page-1-0), [Table 2\)](#page-1-0). However, the absolute configuration of the minor isomer $17b$ (X=S) is assigned by comparison with NMR data. Examination of the 1 H NMR data of 20a and 17b showed a high field shift of 2-H compared, respectively, to compounds 21a and 13b in which the proton 2-H and the phosphonate function are syn. However, the 4a-H proton, syn to the phosphonate function, showed roughly the same chemical shifts in 21a/20a and 13b/17b, respectively (Table 3). Consequently, the same absolute configuration was attained for compounds **17b** and **20a**, but (due to sulfur atom in $17b$)^{[30](#page-8-0)} the configuration is described as (2S,4aS,8aR) for 17b and as $(2S, 4aR, 8aR)$ for 20a.

The high stereoselectivity observed in the phosphite addition to the iminium ion could be explained as described in Scheme 7. It is understood that the iminium intermediates C and D are equilibrated via an enammonium-type intermediate E (equilibrium supported by deuterium exchange) similar to the pathway reported for the five-and six-membered-ring system (X=CH₂).^{[20b](#page-8-0)} Furthermore, it seems that the selectivity of aminophosphonate formation is under kinetic and not thermodynamic control. Since the aminophosphonates 13b and **17b** separately treated under reaction conditions (TFA/P(OEt)₃) gave the recovered starting material without any epimerization. We estimate that chair–boat conformation (iminium ion C) is favoured by about 2.14–5.56 kcal mol⁻¹ (X=0, S, NCbz and CH₂) relative to the epimeric-4a twist boat–boat conformation (iminium ion D), based on DFT calculations at the B3LYP/6-31G* level. Optimized conformers of intermediates C and D were obtained by molecular mechanics calculations.³¹ Based on this analysis, the highly diastereoselective formation of 13 results from a kinetic addition of phosphite (rate determining-step) to the less hindred Si-face of the iminium C (exo bicyclic attack and anti attack versus benzyl group) conformer, yielding 13a–d as the major products and the sole products under method B (X=O, NCbz) (Scheme 7).

Scheme 7. Plausible approach of phosphite to the iminium intermediates.

From the results shown in [Scheme 6,](#page-2-0) the kinetic addition of phosphite in the presence of Lewis acid to both iminium intermediates is also exo-attack favoured. The major isomer 20a should be (2S,4aR,8aR) and formed from imine 24a, while the minor 21a should come from 25a (Scheme 8).

Scheme 8. Plausible approach of nucleophile in the presence of $BF_3 \cdot OEt_2$.

In contrast, the reported Strecker addition of cyanide anion on carbocyclic imines 11d/12d ($X=CH₂$) in the presence of Lewis acid provided the major product B by an endo/anti attack of cyanide ([Scheme 3](#page-1-0)).^{[20b,32](#page-8-0)}

3. Conclusion

In summary, we have developed an easy and efficient synthesis of new α -amino- β -hydroxyheterocyclohexylphosphonic acids 3a, **3c** and α -amino- β -hydroxycyclohexylphosphonic acid **3d** from the

appropriate ketones. The chiral transfer process from the phenylalanyl group, with construction of two consecutive chiral centres, appeared very highly stereoselective. This efficient transfer of chirality with the phosphite addition was better than those previously reported for the analogue Strecker addition of cyanide anion in carbocyclic systems.^{[20b,32](#page-8-0)} The heterocyclic aminophosphonates 13a–d, were obtained in good yields and excellent stereoselectivity. Finally, oxidation with tert-butyl hypochlorite or ozone followed by subsequent hydrolysis provided aminophosphonic acids 3 in good yields.

4. Experimental section

4.1. General

All reactions were carried out under argon with magnetic stirring. Di- and triethyl phosphite were distilled at reduced pressure and stored under argon. All other solvents and chemical compounds were purified based on standard procedures. Reagentgrade solvents were used without purification for all extractions and work-up procedures. R_f values refer to values obtained by TLC on 0.25 mm silica gel plates (60- F_{254}). Flash chromatography (FC) was performed on silica gel 60 (0.040–0.063 mm). Yields refer to chromatographically and spectroscopically pure compounds, except where noted. IR spectra were acquired on a FTIR and are reported in wavenumbers (cm⁻¹) with polystyrene as a standard. Melting points were determined on a Büchi B-545 capillary melting point apparatus and are uncorrected. ¹H NMR spectra were recorded on a Bruker AM250 (250 MHz) or Bruker AC360 (360 MHz) spectrometer. Chemical shifts were recorded in parts per million from the solvent resonance (CDCl₃ at 7.27 and D₂O at 4.8 ppm). ¹³C NMR spectra were recorded on a Bruker AM250 (62.9 MHz) or Bruker AC360 (90.56 MHz) spectrometer. Chemical shifts are reported in parts per million from the solvent resonance (CDCl₃ at 77.16 ppm). ³¹P NMR spectra were recorded on a Bruker AC250 (101.25 MHz), and chemical shifts are quoted relative to internal 85% H₃PO₄ (δ =0 ppm). High-resolution mass spectra were recorded on a Finnigan MAT 95S using the following ionization techniques: chemical ionization (CI), electron impact (EI) and electrospray (ES). All new compounds were determined to be >95% pure by $^1\mathrm{H}$ NMR spectroscopy. Elemental analyses were performed by The Microanalytical Service Laboratory of CNRS at Gif/Yvette (France).

4.2. Synthesis of 2-hydroxy dimethyl acetals

4.2.1. Benzyl 3-hydroxy-4,4-dimethoxypiperidine-1-carboxylate (10c). Unknown compound was prepared by using literature procedure.^{[25](#page-8-0)} Yield 88%; colourless oil; R_f =0.46 (EtOAc/petroleum ether: 50:50). IR (film): $\nu_{\rm max}$ =3446, 2946, 1695, 1435, 1243, 1116, 1075 cm⁻¹. ¹H NMR $(300 \text{ MHz}, \text{CDCl}_3, 330 \text{ K})$ $\delta = 1.68$ (ddd, J = 13.8, 2.7, 2.7 Hz, 1H, H-5), 1.85 (ddd, J=13.8, 12.0, 4.8 Hz, 1H, H-5), 2.54 (br s, OH), 2.92 (ddd, J=12.0, 13.2, 2.7 Hz, 1H, H-6), 3.00-3.20 (m, 1H, H-2), 3.19 (s, 3H, CH₃), 3.21 (s, 3H, CH₃), 3.72 (br s, 1H, H-3), 3.94 (br d, J=13.2 Hz, 1H, H-6), 4.05 (dd, J=13.2, 1.2 Hz, 1H, H-2), 5.10 (s, 2H, H-2, CH_{2benzyl}), 7.14–7.38 (m, 5H). 13 C NMR (75.5 MHz, CDCl₃) δ =27.5 (C-5), 40.7 (C-6), 47.8 (C-2), 47.5 (CH₃), 47.9 (CH₃), 67.0 (CH_{2benzyl}), 67.05 (C-3), 99.1 (C-4) [6 arom C: 127.5 (2CH), 127.6 (CH), 128.2 (2CH), 137.0 (Cq)], 156.0 (COO). ES⁺MS m/z: 318.1 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for $C_{15}H_{21}NO_5 + Na$: 318.1312; found: 318.1321.

4.2.2. (2S)-4,4-Dimethoxytetrahydro-2H-pyran-3-yl N-(tert-butoxycarbonyl)-L-phenylalaninate (15a/16a). General procedure A: A solution of (S)-N-tert-butyloxycarbonylphenylalanine 14 (4.00 g, 15 mmol), and dicyclohexylcarbodiimide (DCC), (3.10 g, 15 mmol) in dry CH₂Cl₂ (33 mL) was stirred at 0 °C for 10 min. Then, a solution of crude hydroxy acetal 10a (1.62 g, 10 mmol) in CH_2Cl_2 (26 mL) and dimethylaminopyridine $(DMAP)^{27}$ $(DMAP)^{27}$ $(DMAP)^{27}$ (122 mg, 1.0 mmol) were added, successively. The reaction mixture was allowed to warm to room temperature with stirring for 17 h. The urea formed was filtered off, and washed with CH_2Cl_2 . The organic layer was diluted with water (10 mL) and extracted with CH_2Cl_2 (2×200 mL) then dried, filtered and concentrated under vacuum. The residue was purified by flash chromatography (silica gel, eluent, EtOAc/petroleum ether, 20:80 to 40:60) to give the corresponding esters 15a/16a (3.815 g, 93% from ketone 9a).

Yield 93% (two steps); colourless oil; $R_f=0.47$ (EtOAc/petroleum ether: 30:70). IR (film): v_{max} =3442, 3360, 2974, 1742 (COO), 1716 (NCO), 1497, 1367, 1173, 1072 cm $^{-1}$. $^1\mathrm{H}$ NMR (360 MHz, CDCl $_3$) two isomers (15a/16a, 50:50) δ =1.36/1.39 (s, 9H, C(CH₃)₃, 15a/16a), 1.70–2.00 (m, 2H, H-5), 2.90–3.26 (m, 2H, H_{benzyl}), 3.07/3.10 (s, 3H, OCH3), 3.16/3.18 (s, 3H, OCH3), 3.40–3.54 (m, 1H, H-6), 3.60–3.74 (m, 1H, H-2), 3.74–3.90 (m, 2H, H-2 and H-6), 4.52–4.70 (m, 1H, CH–N), 4.82/4.92 (br s, 1H, H-3), 5.01–5.18 (m, 1H, HN), 7.10–7.32 (m, 5H). 13 C NMR (90.56 MHz, CDCl₃) (two diastereomers **15a/16a**, 50:50) δ =28.3 (C(CH₃)₃), 29.3/29.5 (C-5, **15a/16a**), 37.8 (CH_{2benzyl}), 47.6 (2CH3O), 54.4/54.5 (CH–N, 15a/16a), 64.2 (C-6), 67.1/67.4 (C-2, **15a/16a**), 69.2/69.6 (C-3, **15a/16a**), 79.6 (C(CH₃)₃), 96.9/97.0 (C-4, 15a/16a) [6 arom C: 126.9 (CH), 129.4 (2CH), 129.4/129.5 (2CH, 15a/ 16a), 136.0/136.2 (Cq, 15a/16a)], 155.0 (NCO), 171.0/171.1 (COO, 15a/ **16a**). ES⁺MS m/z: 432.2 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for $C_{21}H_{31}NO_7+Na$: 432.1993; found: 432.1996. $C_{21}H_{31}NO_7$ (409.47): calcd C 61.60, H 7.63, N 3.42; found C 61.21, H 7.54, N 3.87.

4.2.3. (2S)-4,4-Dimethoxy-tetrahydro-2H-thiopyran-3-yl N-(tertbutoxycarbonyl)-L-phenylalaninate (15b/16b). Prepared following procedure A: yield 69% (two steps); colourless oil; R_f =0.26 (ether/ petroleum ether: 30:70). IR (film): v_{max} =3369, 2931, 1745 (COO), 1716 (NCO), 1497, 1369, 1243, 1172, 1060 cm⁻¹. ¹H NMR (300 MHz, CDCl₃) (diastereomers **15b/16b**) δ =1.42 (s, 9H, C(CH₃)₃), 1.99–2.17 (m, 2H, H-5), 2.40–2.54 (m, 1H, H-6), 2.60–2.72 (m, 1H, H-2), 2.72–2.85 (m, 1H, H-6), 3.00–3.33 (m, 3H, H-2 and $2H_{\text{benzyl}}$), 3.13/ 3.16 (s, 3H, OCH₃, **15b/16b**), 3.19/3.20 (s, 3H, OCH₃, **15b/16b**), 4.61–4.73 (m, 1H, CHN), 4.94–5.09 (m, 1H, HN), 5.09/5.14 (d, J=3.2 Hz, 1H, H-3, **15b/16b**), 7.10–7.35 (m, 5H). ¹³C NMR (75.5 MHz, CDCl₃) (diastereomers **15b/16b**) $\delta = 24.7$ (C-6), 28.3 $(C(CH₃)₃)$, 29.8/30.0 (C-2, 15b/16b), 30.3/30.5 (C-5, 15b/16b), 37.9/38.0 (CH_{2benzyl}, 15b/16b), 47.5 (OCH₃), 47.6/47.7 (OCH₃, 15b/ **16b**), 54.4 (CHN), 68.3 (C-3), 79.8 (C(CH₃)₃), 97.8/97.9 (C-4, **15b**/ 16b) [6 arom C: 127.0 (CH), 128.5 (2CH), 129.5 (2CH), 136.0 (Cq)], 155.0 (NCO), 170.9 (COO). HRMS (ES) m/z [M+Na]⁺ calcd for $C_{21}H_{31}NO_6S+Na$: 448.1764; found: 448.1767. $C_{21}H_{31}NO_6S$ (425.54): calcd C 59.27, H 7.34, N 3.29; found C 59.64, H 7.41, N 3.54.

4.2.4. (2S)-1-[(Benzyloxy)carbonyl]-4,4-dimethoxypiperidin-3]-yl N- (tert-butoxycarbonyl)-L-phenylalaninate $(15c/16c)$. Prepared following procedure A: yield 77% (two steps); colourless oil; R_f =0.72 (EtOAc/petroleum ether: 50:50). IR (film): v_{max} =3438, 3348, 2976, 1747 (COO), 1714 (N-Boc), 1699 (NCO), 1497, 1435, 1367, 1163, 1115, 1064 cm⁻¹. ¹H NMR (300 MHz, CDCl₃, 330 K) (two diastereomers **15c/16c**, 50:50) δ =1.40 (s, 9H, C(CH₃)₃), 1.70–1.96 (m, 2H, H-5), 2.77–3.00 (m, 2H, 2H, H-6 and H_{benzyl}), 3.00–3.39 (m, 2H, H-2 and H_{benzyl}), 2.93/3.23 (s, 3H, OCH₃, **15c/16c**), 3.15/3.24 (s, 3H, OCH₃, 15c/16c), 4.00–4.20 (m, 1H, H-6), 4.20–4.40 (m, 1H, H2), 4.40–4.62 (m, 1H, CH–N), 4.80–5.14 (m, 2H, CH2Cbz), 5.17/5.22 (s, 1H, H-3, 15c/16c), 5.25 (s, 1H, NH), 7.06–7.44 (m, 10H). 13C NMR (75.5 MHz, CDCl₃, 330 K) (diastereomers **15c/16c**) δ =28.3 (C(CH₃)₃), 28.3 (C-5), 37.9 (CH2benzyl), 40.6/40.7 (C-6, 15c/16c), 45.1/45.2 (C-2, 15c/16c), 47.65/47.7 (OCH₃, **15c/16c**), 47.9 (OCH₃), 54.5 (CH-N), 67.3 (CH₂, Cbz), 68.5 (C-3), 79.7 ($CCH₃$)₃), 97.88/97.95 (C-4, **15c/16c**) [12 arom C: 126.7 (CH), 127.8 (2CH), 128.0 (CH), 128.4 (2CH), 129.4 (2CH), 136.3 (Cq), 136.7 (Cq)], 154.9 (NCO), 155.7 (NCOO), 170.7 (COO). ES⁺MS m/z: 565.3 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for $C_{29}H_{38}N_2O_8 + Na$: 565.2520; found: 565.2524. $C_{29}H_{38}N_2O_8$ (542.62): calcd C 64.19, H 7.06, N 5.16; found C 63.75, H 7.03, N 5.18.

4.3. Formation of imines 11a–d/12a–d from esters 15a–d/16a– d, procedure B

To a solution of esters 15a/16a (410 mg, 1 mmol) in acetone (5 mL) was added para-toluenesulfonic acid $(p-\text{TSOH} \cdot H_2O)$ (350 mg, 1.8 mmol). After stirring at $25-30$ °C for 17 h, complete conversion was observed. The solvent was removed and the residue was taken with CH₃CN (4 mL) then solid Na₂CO₃ (530 g, 5 mmol) and MgSO₄ (1.20 g, 10 mmol) were added. After stirring for 2 h at room temperature, the mixture was filtered over Celite[®] and the cake washed with $CH₃CN$ (50 mL). The organic layer concentrated gave the crude imines 11a/12a (245 mg, quant. yield), which was used in the next step without further purification. Purification of a sample on silica gel for spectral characterization.

4.3.1. (2S,4aR/S)-2-Benzyl-4a,5,7,8-tetrahydropyrano[3,4-b][1,4]oxazin-3(2H)-one (11a/12a). Pale yellow oil; R_f =0.20/0.34 (ether). IR (film): v_{max} =3342, 2929, 1760/1739 (COO), 1695/1683, 1496, 1075 cm^{-1} . ¹H NMR (360 MHz, CDCl₃) (two diastereomers, **11a/12a**, 50:50) δ =1.87 (dd, J=10.4, 10.4 Hz, 1H, H-5, 12a), 2.30–2.70 (m, 2H, H-8, 11a/12a), 3.10 (dd, J=10.8, 10.8 Hz, 1H, H-5, 11a), 3.10-3.30 (m, 3H, H-7, H_{benzyl} , 12a and H-4a, 11a), 3.30 (dd, J_{AB} =13.3 Hz, J=4.7 Hz, 1H, H_{benzvl} , 11a), 3.38–3.50 (m, 3H, H_{benzvl} , 12a and H-7, H_{benzvl} , 11a), 3.88 (dd, J =10.4, 6.5, 1.1 Hz, 1H, H-5, 12a), 3.97–4.15 (m, 3H, H-5, H-7, **11a**; and H-7, **12a**), 4.55–4.65 (m, 1H, H-2, **11a**), 4.70 (ddd, $J=3.6, 6.5$, 10.4 Hz, 1H, H-4a, $12a$), 4.83 (ddd, $I=4.7, 4.7, 3.6$ Hz, 1H, H-2, $12a$), 7.00–7.40 (m, 5H 11a/12a). ¹³C NMR (90.56 MHz, CDCl₃) (diastereomers **11a/12a**) $\delta = 36.1/37.4$ (C-8, **11a/12a**), 39.6/39.8 (CH2benzyl, 12a/11a), 59.0/60.3 (C-2, 12a/11a), 67.6/68.0 (C-7, 11a/ 12a), 70.0/70.5 (C-5, 11a/12a), 73.6/75.8 (C-4a, 11a/12a) [arom C: 127.4/127.7 (CH, 12a/11a), 128.4/128.6 (2CH, 12a/11a), 130.4/130.6 (2CH, 11a/12a), 135.1/136.0 (Cq, 12a/11a)], 163.9/165.3 (C-8a, 12a/ **11a**), 166.9/168.0 (C-3, **11a/12a**). ES⁺MS m/z 268.0 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for C₁₄H₁₅NO₃+Na: 268.0944; found: 268.0944.

4.3.2. (2S,4aR/S)-2-Benzyl-4a,5,7,8-tetrahydro-thiopyrano[3,4 b [[1,4]oxazin-3(2H)-one (11b/12b). Prepared following procedure B: yellow oil; R_f =0.20/0.27 (EtOAc/petroleum ether: 70:30). IR (film): v_{max} =3031, 2921, 1747, 1694, 1496, 1455, 1064 cm⁻¹. ¹H NMR (250 MHz, CDCl₃) (two diastereomers **11b/12b**, 35:65) δ =0.89 (dd, J=11.5, 12.5 Hz, 1H, H-5, 12b), 2.40-2.80 (m, 7H, 2H-7, H-8, 12b, and 2H-5, 2H-7, 11b), 2.47 (ddd, J=2.0, 5.0, 12.5 Hz, 1H, H-5, 12b), 2.80– 3.10 (m, 3H, H-8, 12b, and 2H-8, 11b), 3.20 (dd, J_{AB} =13.5 Hz, J=4.5 Hz, 1H, H_{benzyl} , 11b), 3.27 (dd, J_{AB}=13.2 Hz, J=4.5 Hz, 1H, H_{benzyl}, **12b**), 3.41 (dd, J_{AB}=13.5 Hz, J=4.5 Hz, 1H, H_{benzyl}, **11b**), 3.52 $(dd, J_{AB} = 13.2$ Hz, J=4.3 Hz, 1H, H_{benzyl}, **12b**), 3.45–3.62 (m, 1H, H-4a, 11b), 4.63–4.73 (m, 1H, H-2, 12b), 4.73–4.90 (m, 1H, H-2, 11b), 4.82 (ddd, J=3.2, 5.0, 11.5 Hz, 1H, H-4a, **12b**), 7.04–7.42 (m, 5H). ¹³C NMR (62.9 MHz, CDCl₃) (diastereomers **11b/12b**, 35:65) $\delta = 28.3/29.0$ (C-7, 11b/12b), 33.9/34.1 (C-8, 11b/12b), 39.0/39.2 (CH_{2benzyl}, 12b/11b), 39.6/40.5 (C-5, 11b/12b), 58.5/59.4 (C-2, 12b/11b), 77.2/78.9 (C-4a, 11b/12b) [6 arom C: 125.7/128.5 (CH, 11b/12b), 127.1/128.0 (2CH, 11b/12b), 129.9/130.4 (2CH, 11b/12b), 134.9/135.2 (Cq, 11b/12b)], 164.8/165.1 (C-8a, **12b/11b**), 166.3/167.1 (C-3, **12b/11b**). ES⁺MS m/z : 284.1 [M+Na]⁺.

4.3.3. Benzyl (2S,4aR/S)-2-Benzyl-3-oxo-2,3,4a,5,7,8-hexahydro-6Hpyrido[3,4-b][1,4]oxazine-6-carboxylate (11c/12c). Prepared following procedure B: pale yellow foam; R_f =0.29/0.23 (EtOAc/petroleum

ether, 60:40). 1 H NMR (360 MHz, CDCl3) (two diastereomers **11c**/ 12c, 55:45) δ =1.26 (dd, J=10.3, 11.2 Hz, 1H, H-5, 12c), 2.18–2.75 (m, 4H, 2H-8, 11c, and 2H-8, 12c), 2.75–2.96 (m, 1H, H-5, 11c), 3.00– 3.30 (m, 2H, H-7, **12c** and H-4a, **11c**), 3.14 (dd, J_{AB} =13.3 Hz, J=4.7 Hz, 1H, H_{benzyl}, **12c**), 3.29 (dd, J_{AB} =13.0 Hz, J=4.3 Hz, 1H, H_{benzyl}, **11c**), 3.80 (dd, J_{AB} =13.3 Hz, J=4.3 Hz, 1H, H_{benzyl}, **12c**), 3.46 (dd, J_{AB} =13.0 Hz, J=4.3 Hz, 1H, H_{benzyl}, **11c**), 4.00–4.50 (m, 4H, H-5, H-7, 11c, and H-5, H-7, 12c), 4.48–4.66 (m, 1H, H-4a, 12c), 4.58 (sharp m, 1H, H-2, 11c), 4.81(dd, $J=4.7, 4.3$ Hz, 1H, H-2, 12c), 5.00– 5.15 (m, 4H, CH₂O, 11c, and CH₂O, 12c), 6.96-7.64 (m, 20H, 10H 11c, and $10H$ 12c). 13 C NMR (90.56 MHz, CDCl₃) (two diastereomers **11c/12c**, 55:45) $\delta = 35.1/36.0$ (C-8, **11c/12c**), 39.5/39.6 (CH_{2benzyl}, 11c/12c), 43.8/44.2 (C-7, 11c/12c), 47.9/48.4 (C-5, 11c/12c), 58.9/ 60.1 (C-2, 12c/11c), 67.1/67.8 (OCH₂, 12c/11c), 73.4/75.4 (C-4a, 11c/ 12c) [12 arom C: 128.0, 128.4, 128.5, 128.6, 130.2, 130.6, 135.0 (Cq, 11c), 135.7 (Cq, 12c), 136.0 (Cq, 11c), 136.6 (Cq, 12c)], 154.6 (NCOO, 11c and 12c), 164.1/165.2 (C-8a, 12c/11c), 166.6/167.6 (C-3, 12c/ **11c**). HRMS (ES) m/z [M+Na]⁺ calcd for C₂₂H₂₂N₂O₄+Na: 401.1477; found: 401.1482.

4.3.4. (3S,8aR/S)-3-Benzyl-3,5,6,7,8,8a-hexahydro-2H-1,4-benzoxazin-2-one (11d/12d). Prepared following procedure B: colourless oil; R_f=0.29/0.14 (EtOAc/petroleum ether, 50:50). $^1\mathrm{H}$ NMR (360 MHz, CDCl₃) (two diastereomers **11d/12d**, 50:50) δ =0.02 (dddd, J = 12.6, 12.3, 12.3, 3.6 Hz, 1H, H-8, 12d), 1.10-1.70 (m, 6H, 2H-6, H-8, 11d and 2H-6, H-8, 12d), 1.70–2.25 (m, 7H, 2H-7, H-5, 11d and 2H-7, H-5, H-8, 12d), 2.48–2.70 (m, 2H, H-5, 11d and H-5, 12d), 3.17 (dd, J_{AB} =13.3 Hz, J=4.3 Hz, 1H, H_{benzyl}, **12d**), 3.29 (dd, J_{AB} =13.0 Hz, J=4.7 Hz, 1H, H_{benzyl}, **11d**), 3.20–3.38 (m, 1H, H-8a, 11d), 3.39 (dd, J_{AB} =13.3 Hz, J=4.3 Hz, 1H, H_{benzyl}, 12d), 3.48 (dd, J_{AB} =13.0 Hz, J=3.6 Hz, 1H, H_{benzyl}, **11d**), 4.53–4.65 (m, 1H, H-3, **11d**), 4.57 (ddd, $J=12.3$, 5.9, 3.2 Hz, 2H, H-3, 11d, and H-8a, 12d), 4.76 (ddd, $J=4.5$, 4.5, 3.2 Hz, 1H, H-3, 12d), 7.05–7.45 (m, 5H, 11d and **12d**). ¹³C NMR (62.9 MHz, CDCl₃) (diastereomers **11d/12d**, 55:45) δ =22.5/23.1 (C-6, 12d/11d), 25.0/25.8 (C-7, 12d/11d), 33.5/33.9 (C-8, 12d/11d), 35.5/36.0 (C-5, 12d/11d), 39.2 (CH_{2benzy}, 11d and 12d), 58.3/59.3 (C-3, 11d/12d), 77.2/79.0 (C-8a, 12d/11d) [6 arom C: 126.6/126.8 (CH, 11d/12d), 127.7/127.8 (2CH, 11d/12d), 129.8/130.2 (2CH, 12d/11d), 135.1/135.6 (Cq, 12d/11d)], 167.0 (C-4a, 11d and **12d**), 167.6/167.7 (C-2, **11d/12d**). The ¹H NMR spectral data are in accord with the literature values.³²

4.4. Formation of aminophosphonates 13a–d from imines 15a–d/16a–d

4.4.1. General procedure C, method A. To a solution of crude imines 15a–d/16a–d (1.6 mmol) in absolute EtOH (4 mL/mmol of imine) was added TFA (1.6 mmol, 123 μ L). After stirring at room temperature for 10 min, $P(OEt)_3$ (1.75 mmol, 300 μ L) was added. The reaction mixture was stirred at room temperature for 17 h, then the volatile solvent was evaporated under vacuum. The resulting residue was mixed with a satd aq NaHCO $_3$ (3 mL) and then extracted with EtOAc $(3\times20 \text{ mL})$. The combined organic layers were dried over (MgSO4), filtered and then concentrated under vacuum. The pure bicyclic aminophosphonates 13a–d were purified on silica gel column chromatography.

4.4.2. General procedure C, method B. A solution of crude imines **15a–d/16a–d** (1.0 mmol) in CH_2Cl_2 (5 mL/mmol of imine) was added TFA (1.0 mmol, 77 μ L). After stirring for 10 min, P(OEt)₃ $(2.0 \text{ mmol}, 345 \mu L)$ was added. The reaction mixture was stirred at -78 °C and slowly warmed to room temperature over 6 h. After removal of the volatile solvent under vacuum, the residue was mixed with a satd aq NaHCO₃ (2 mL) and then extracted with EtOAc (3×20 mL). The organic layers were dried (MgSO₄), filtered and then concentrated under vacuum. Purification of aminophosphonates 13a–d was accomplished as noted in method A.

4.4.3. Diethyl [(2S,4aS,8aS)-2-benzyl-3-oxo-hexahydropyrano[3,4 b][1,4]oxazin-8a(1H)-yl]phosphonate (13a). Prepared by procedure C, method B: yield 72% from esters **15a/16a**; yellow foam; R_f =0.59 (EtOAc); $[\alpha]_D$ -24 (c 1.00, CHCl₃). IR (film): ν_{max} =3460, 2980, 1747 (COO), 1455, 1231, 1019, 967 cm $^{-1}$. ¹H NMR (360 MHz, CDCl₃, 330 K) δ =1.24 (t, J=7.0 Hz, 3H, CH₃), 1.26 (t, J=7.2 Hz, 3H, CH₃), 1.59 (dddd, J=3.6, 4.3, 14.0, 14.0 Hz, 1H, H-8), 2.00-2.19 (m, 2H, H-8 and NH), 2.96 (dd, J=13.7, 7.9 Hz, 1H, H_{benzyl}), 3.23 (dd, J=13.7, 4.0 Hz, 1H, Hbenzyl), 3.20–3.34 (m, 1H, H-5), 3.54–3.78 (m, 3H, H-5 and 2H-7), 3.96–4.15 (m, 4H, CH₂OP), 4.27 (ddd, ⁴J_{PH}=3.6 Hz, J=4.0, 7.9 Hz, 1H, H-2), 4.53 (ddd, ⁴J_{PH}=7.4 Hz, J=7.9, 4.7 Hz, 1H, H-4a), 7.10–7.30 (m, 5H). ¹³C NMR (90.56 MHz, CDCl₃) δ =16.4 (d, ³J_{PC}=6.1 Hz, CH₃), 16.5 (d, ${}^{3}J_{PC} = 5.5$ Hz, CH₃), 31.6 (C-8), 38.9 (CH_{2benzyl}), 52.1 (d, (d, $\frac{3}{2}$ _{PC}=5.5 Hz, CH₃), 31.6 (C-8), 38.9 (CH_{2benzyl}), 52.1 (d, $\frac{3}{2}$ _{PC}=151.7 Hz, C-8a), 55.3 (C-2), 61.7 (d, $\frac{3}{2}$ _{PC}=6.8 Hz, C-7), 62.5 (d, $\frac{2}{2}$ _{PC}=7.9 Hz, CH₂OP), 63.6 (d, $\frac{2}{3}$ _{PC}=7. 129.8 (2CH), 137.0 (Cq)], 169.8 (C-3). 31P NMR (101.25 MHz, CDCl3) δ =24.11, (δ =23.92 ppm for minor isomer obtained by method A). ES⁺MS m/z: 406.1 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for $C_{18}H_{26}NO_6P+Na$: 406.1390; found: 406.1398.

4.4.4. Diethyl [(2S,4aR,8aS)-2-benzyl-3-oxo-hexahydro-thiopyrano- [3,4-b][1,4]oxazin-8a(1H)-yl]phosphonate (13b). Prepared by procedure C, method B: yield 68% from 15b/16b; white solid, mp 132 °C; R_f =0.24 (EtOAc/petroleum ether: 60:40); [α]_D +1.5 (c 1.00, CHCl₃). IR (film): v_{max} =3454, 3317, 2981, 1740 (COO), 1455, 1372, 1237, 1171, 1020, 963 cm⁻¹. ¹H NMR (250 MHz, CDCl₃) δ =1.27 (t, J=7.0 Hz, 3H, CH₃), 1.275 (t, J=7.0 Hz, 3H, CH₃), 1.40 (br s, 1H, NH), 1.98–2.17 (m, 1H, H-8), 2.17–2.40 (m, 2H, H-5 and H-8), 2.40–2.65 $(m, 2H, H-7), 2.65-2.93$ $(m, 1H, H-5), 3.00$ $(dd, J=13.5, 8.0$ Hz, 1H, H_{benzyl}), 3.21 (dd, J=13.5, 4.0 Hz, 1H, H_{benzyl}), 3.95–4.25 (m, 4H, $CH₂OP$), 4.23–4.38 (m, 1H, H-2), 4.73 (ddd, J=4.0, 4.3, 8.3 Hz, 1H, H-4a), 7.20–7.40 (m, 5H). ¹³C NMR (62.90 MHz, CDCl₃) δ =16.4 (d, 3 J_{PC}=6.0 Hz, CH₃), 16.5 (d, 3 J_{PC}=5.4 Hz, CH₃), 21.2 (d, 2 J_{PC}=9.5 Hz, C-8), 28.0 (d, ${}^{3}J_{PC}$ =8.1 Hz, C-7), 34.5 (C-5), 39.7 (CH_{2 benzyl}), 54.1 (d, ${}^{1}J_{Pc}$ = 145.2 Hz, C-83), 56.0 (C-2), 62.4 (d, ${}^{2}J_{Pc}$ = 7.9 Hz, CH₂OP), 63.5 Jpc=145.2 Hz, C-8a), 56.0 (C-2), 62.4 (d, 2 Jpc=7.9 Hz, CH2OP), 63.5 (d, $^{2}J_{PC}$ =7.5 Hz, CH₂OP), 75.1 (C-4a) [6 arom C: 127.0 (CH), 128.5 (2CH), 129.9 (2CH), 137.0 (Cq)], 169.3 (C-3). 31P NMR (101.25 MHz, CDCl₃) $\delta = 25.23$. ES⁺MS m/z: 422.0 [M+Na]⁺. HRMS (ES) m/z $[M+Na]^+$ calcd for C₁₈H₂₆NO₅PS+Na: 422.1162; found: 422.1178. $C_{18}H_{26}NO_5PS$ (399.44): calcd C 54.12, H 6.56, N 3.51; found C 54.02, H 6.55, N 3.43.

4.4.5. Data for the minor isomer (2S,4aS,8aR)-17b. R_f =0.31 (EtOAc) petroleum ether: 60:40). ¹H NMR (300 MHz, CDCl₃) δ =1.36 (t, J=7.0 Hz, 3H, CH₃), 1.38 (t, J=7.0 Hz, 3H, CH₃), 1.86-2.20 (br s, 1H, NH), 2.10–2.30 (m, 1H, H-5), 2.40–2.60 (m, 1H, H-8), 2.60–2.80 (m, 1H, H-8), 2.80–3.20 (m, 3H, 2H-7 and H-5), 3.08 (dd, J_{AB} =14.0 Hz, J=9.6 Hz, 1H, H_{benzyl}), 3.52 (dd, J=14.0, 3.6 Hz, 1H, H_{benzyl}), 4.04 (dd, J=3.6, 9.6 Hz, 1H, H-2), 4.08-4.38 (m, 4H, CH₂OP), 4.83 (ddd, J=5.1, 5.4, 7.6 Hz, 1H, H-4a), 7.10-7.50 (m, 5H). ¹³C NMR (75.50 MHz, CDCl₃) δ =16.5 (d, ³J_{PC}=3.4 Hz, 2CH₃), 21.9 (d, ²J_{PC}=7.2 Hz, C-8), 29.1 (d, ³J_{PC}=7.5 Hz, C-7), 31.9 (C-5), 39.4 (CH_{2benzy}), 53.5 (d, ¹J_{PC}=7.5 Hz, C-8a), 53.9 (d, ³J_{PC}=3.1 Hz, C-2), 63.1 (d, ²J_{PC}=7.7 Hz, CH₂OP), 63.4 (d, ²J_{PC}=7.2 Hz, CH₂OP), 76.1 (C-4a) [6 arom C: 127.1 (CH), 128.9 (2CH), 129.4 (2CH), 137.0 (Cq)], 169.6 (C-3). ³¹P NMR (121.50 MHz, CDCl₃) δ =24.90. ES⁺MS m/z: 422.0 [M+Na]⁺.

4.4.6. Benzyl [(2S,4aS,8aS)-2-Benzyl-8a-(diethoxyphosphoryl)-3-oxooctahydro-6H-pyrido[3,4-b][1,4]oxazine-6-carboxylate (13c). Prepared by procedure C, method B: yield 71% from $15c/16c$; white solid; R_f =0.14 (ether); mp 125.9 °C; [α]_D –78.2 (c 1.00, CHCl₃). IR (film): v_{max} =3472, 3280, 2981, 1748 (COO), 1704 (NCO), 1435, 1229,

1174, 1041, 1022, 967 cm⁻¹. ¹H NMR (360 MHz, CDCl₃, 330 K) δ =1.28 $(t, J=7.0$ Hz, 3H, CH₃), 1.30 $(t, J=7.0$ Hz, 3H, CH₃), 1.34–1.50 (br s, 1H, NH), 1.50–1.72 (m, 1H, H-8), 1.95–2.17 (m, 1H, H-8), 2.98 (dd, J_{AB} =14.0 Hz, J=8.3 Hz, 1H, H_{benzyl}), 3.12 (dd, J=13.3, 8.4 Hz, 1H, H_{benzyl}), 3.29 (dd, J_{AB} =14.0 Hz, J=4.0 Hz, 1H, H_{benzyl}), 3.30–3.43 (m, 1H, H-7), 3.71 (ddd, J=4.7, 4.7, 13.3 Hz, 1H, H-7), 3.92 (ddd, J=4.0, 1.5, 13.3 Hz, 1H, H-5), 3.98–4.17 (m, 4H, CH2OP), 4.24–4.37 (m, 1H, H-2), 4.53–4.64 (m, 1H, H-4a), 5.15 (s, 2H, CH₂, Cbz), 7.10–7.47 (m, 10H). ¹³C NMR (62.9 MHz, CDCl₃) $\delta = 16.5$ (2CH₃), 30.9 (C-8), 37.9 (d, 3 J_{PC}=7.2 Hz, C-7), 38.9 (CH_{2benzyl}), 43.6 (C-5), 52.9 (d, ¹J_{PC}=150.7 Hz, C-8a), 55.4 (C-2), 62.6 (d, $^{2}J_{PC}$ =7.8 Hz, CH₂OP), 63.8 (d, $^{2}J_{PC}$ =7.4 Hz, CH₂OP), 67.4 (CH₂, Cbz), 72.5 (d, ²J_{PC}=5.2 Hz, C-4a) [12 arom C: 127.0 (CH), 128.0 (CH), 128.1 (2CH), 128.6 (4CH), 129.8 (2CH), 136.4 (Cq), 136.9 (Cq)], 154.9 (NCO), 169.7 (C-3). 31P NMR (145.78 MHz, CDCl3, 330 K) $\delta = 24.13$; at 293 K two rotamers: $\delta = 24.20$ and 23.96 ppm (minor isomer at δ =23.91 ppm). ES⁺MS m/z: 539.2 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for C₂₆H₃₃N₂O₇P+Na: 539.1918; found: 539.1927.

4.4.7. Benzyl (2S,4aS,8aS)-2-Benzyl-8a-(dimethoxyphosphoryl)-3 oxo-octahydro-6H-pyrido[3,4-b][1,4]oxazine-6-carboxylate (13ca). Prepared by procedure C, method A with $P(\text{OMe})_3$ in MeOH instead of $P(OEt)_3$ in EtOH: yield 54% from esters **15c/16c**; white solid; R_f=0.20 (EtOAc/petroleum ether, 80:20); mp 138.7 °C; [α]_D -44.3 (c 1.00, CHCl₃). ¹H NMR (360 MHz, CDCl₃, 330 K) δ =1.43 (br s, 1H, NH), 1.52–1.75 (m, 1H, H-8), 1.98–2.13 (m, 1H, H-8), 3.00 (dd, J_{AB} =14.0 Hz, J=7.9 Hz, 1H, H_{benzyl}), 3.09 (dd, J=13.3, 8.3 Hz, 1H, H-5), 3.27 (dd, J_{AB} =14.0 Hz, J=4.0 Hz, 1H, H_{benzyl}), 3.35 (dddd, J=1.1, 3.2, 10.5, 13.3 Hz, 1H, H-7), 3.60–3.78 (m, 1H, H-7), 3.71 (s, 3H, CH3), 3.74 $(s, 3H, CH₃), 3.90$ (dd, J=4.0, 13.3 Hz, 1H, H-5), 4.28 (ddd, J=3.2, 4.0, 7.9 Hz, 1H, H-2), 4.56 (ddd, J=4.0, 8.3 Hz, J_{P,H}=6.8 Hz, 1H, H-4a), 5.14 (sharp m, 2H, CH₂, Cbz), 7.20–7.45 (m, 10H). ¹³C NMR (90.56, MHz, CDCl₃) δ =30.8 (C-8), 37.7 (d, 3 J_{PC}=7.3 Hz, C-7), 38.9 (CH_{2benzyl}), 43.4 (C-5), 62.9 (d, 2 J_{PC}=7.9 Hz, CH₃OP), 53.1 (d, 1 J_{PC}=151.0 Hz, C-8a), 54.1 (d, ²J_{PC}=6.9 Hz, CH₃OP), 55.3 (C-2), 67.4 (CH₂, Cbz), 72.4 (d, ²J_{PC}=6.9 Hz, CH₃), 75.3 (C-2), 67.4 (CH₂, Cb₂), 72.4 (d, $^{2}J_{\text{PC}}$ =5.2 Hz, C-4a) [12 arom C: 127.0 (CH), 128.1 (CH), 128.5 (4CH), 129.7 (4CH), 136.2 (Cq), 136.6 (Cq)], 154.7 (NCO), 169.3 (C-3). ³¹P NMR (145.78 MHz, CDCl₃, 330 K) δ =26.53; at 293 K two rotamers: δ =26.49 and 26.71 ppm (minor isomer at δ =26.23 ppm). HRMS (ES) m/z [M+Na]⁺ calcd for C₂₄H₂₉N₂O₇P+Na: 511.1610; found: 511.1616.

4.4.8. Diethyl [(3S,4aS,8aS)-3-benzyl-2-oxo-hexahydro-2H-1,4-benzoxazin-4a(5H)-yl]phosphonate (13d). Prepared by procedure C, method A: yield 62% from **15d/16d**; white solid; $R_f=0.26$ (EtOAc/ petroleum ether: 50:50); mp 98.9 °C, [α]_D –35 (c 1.00, CHCl₃). IR (film): v_{max} =3460, 3281, 2935, 1747 (COO), 1455, 1235, 1021, 963 cm $^{-1}$. 1 H NMR (360 MHz, CDCl₃, 330 K) δ =1.19 (t, J=7.2 Hz, 3H, CH₃), 1.21 (t, J=7.2 Hz, 3H, CH₃), 1.23-1.34 (m, 1H, H-7), 1.34-1.68 (m, 5H, H-5, H-7, 2H-6 and H-8), 1.70–1.95 (m, 2H, H-8 and H-5), 2.89 (dd, J=13.7, 8.6 Hz, 1H, H_{benzyl}), 3.22 (dd, J=13.7, 3.6 Hz, 1H, H_{benzyl}), 3.90-4.10 (m, 4H, CH₂O), 4.15 (dd, J=3.6, 8.6 Hz, 1H, H-3), 4.56 (m, 1H, H-8a), 7.10-7.32 (m, 5H). ¹³C NMR (90.56 MHz, CDCl₃) δ =16.4 (2CH₃), 19.4 (d, ³J_{PC}=6.1 Hz, C-6), 22.2 (C-7), 28.3 (d, ²J_{PC}=5.5 Hz, C-5), 31.6 (C-8), 38.7 (CH_{2 benzyl}), 54.5 (d, ¹J_{PC}=150.2 Hz, C-4a), 55.3 (C-3), 62.3 (d, ²J_{PC}=7.9 Hz, CH₂O), 63.3 (d, ²J_{PC}=7.5 Hz, CH₂O), 75.7 (d, ²J_{PC}=6.3 Hz, C-8a), [6 arom C: 126.7 (CH), 128.4 (2CH), 129.7 (2CH), 137.3 (Cq)], 171.1 (C-2). 31P NMR (145.78 MHz, CDCl₃) $\delta = 25.93$ ppm (minor isomer at δ =25.73 ppm). ES⁺MS m/z: 404.1 [M+Na]⁺. HRMS (ES) m/z $[M+Na]^+$ calcd for C₁₉H₂₈NO₅P+Na: 404.1597; found: 404.1600. C19H28NO5P (381.40): calcd C 59.83, H 7.40, N 3.67; found C 59.94, H 7.56, N 3.66.

4.4.9. Dimethyl [(2S,4aR,8aR)-2-benzyl-3-oxo-hexahydropyrano[3,4 b][1,4]oxazin-8a(1H)-yl]phosphonate (20a). $BF_3 \cdot OEt_2$ (110 µl, 0.873 mmol) was added to a solution of imines 11a/12a (214 mg,

0.873 mmol) in CH_2Cl_2 (5 mL) at -78 °C. After stirring for 10 min, TMSP(O)(OMe) $_2$ (333 µL, 1.747 mmol) was added. The mixture was then warmed to room temperature over 17 h, and then concentrated to dryness in vacuo. The residue was mixed with satd aq NaHCO₃ and extracted with EtOAc $(3\times30 \text{ mL})$. The organic layers were dried ($MgSO₄$), filtered, and then concentrated to give the crude phosphonates as a mixture. Purification by flash chromatography (silica gel, $Et₂O/CH₂Cl₂$, 60:40) gave pure **20a** (95 mg, 31%) from 15a/16a) and 21a (65 mg, 21% from 15a/16a).

Data for aminophosphonate 20a: pale yellow oil; $R_f=0.29$ (EtOAc); α _D –61.6 (c 1.00, CHCl₃). IR (film): ν_{max} =3467, 3358, 2957, 1747 (COO), 1242, 1167, 1051, 1030 cm⁻¹. ¹H NMR (250 MHz, CDCl₃) δ =1.77 (br t, J=5.0 Hz, 1H, NH), 1.75–2.14 (m, 2H, H-8), 3.08 (dd, J_{AB} =13.7 Hz, J=9.2 Hz, 1H, H_{benzyl}), 3.47 (dd, J_{AB}=13.7 Hz, J=3.7 Hz, 1H, H_{benzyl}), 3.66–3.90 (m, 3H, 2H-7 and H-5), 3.81 (d, $3I_{\text{PH}}=2.0$ Hz, 3H, CH₃O), 3.85 (d, $3J_{\text{PH}}$ =2.0 Hz, 3H, CH₃O), 3.94 (ddd, J_{AB}=11.7 Hz, J=3.7 Hz, 1.7 Hz, 1H, H-5), 4.05 (dddd, J=1.2, 3.7, 3.8, 7.7 Hz, 1H, H-2), 4.66 (ddd, J=3.7, 4.0, 7.0 Hz, 1H, H-4a), 7.23-7.45 (m, 5H). ¹³C NMR (62.9 MHz, CDCl₃) δ =29.4 (C-8), 39.4 (CH_{2benzyl}), 51.7 (d, J $_{\rm{PC}}$ =156.1 Hz, C-8a), 53.8 (C-2), 54.0 (d, 2 J $_{\rm{PC}}$ =7.0 Hz, 2CH $_3$ OP), 62.1 (d, $\rm{^{3}Jpc=4.9}$ Hz, C-7), 66.1 (d, $\rm{^{3}Jpc=}$ 5.5 Hz, C-5), 74.4 (C-4a) [6 arom C: 127.2 (CH), 129.0 (2CH), 129.5 (2CH), 137.0 (Cq)], 169.2 (C-3). ³¹P NMR (121.25 MHz, CDCl₃) $\delta = 26.49$. ES⁺MS m/z: 378.1 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for C₁₆H₂₂NO₆P+Na: 378.1077; found: 378.1089.

4.4.10. Dimethyl [(2S,4aS,8aS)-2-benzyl-3-oxo-hexahydropyrano[3,4 b][1,4]oxazin-8a(1H)-yl]phosphonate (21a). Yield 21% from $15a/16a$; white solid; $R_f = 0.24$ (EtOAc); mp 143.5 °C; $[\alpha]_D = -26.4$ (c 1.00, CHCl₃). IR (film): v_{max} =3462, 3287, 2956, 1747 (COO), 1455, 1234, 1178, 1114, 1051 cm⁻¹. ¹H NMR (300 MHz, CDCl₃) δ =1.46 (br t, J=7.2 Hz, 1H, NH), 1.65 (dddd, J=3.3, 3.7, 13.2, 13.2 Hz, 1H, H-8), 2.04– 2.30 (m, 1H, H-8), 3.03 (dd, J_{AB} =13.8 Hz, J=7.7 Hz, 1H, H $_{\text{benzyl}}$), 3.24 $(dd, J_{AB} = 13.8$ Hz, J = 4.2 Hz, 1H, H_{benzyl}), 3.16–3.35 (m, 1H, H-7), 3.55– 3.95 (m, 3H, H-7 and 2H-5), 3.73 (d, $3J_{\text{PH}}$ =0.9 Hz, 3H, CH₃O), 3.76 (d, 3 J_{PH}=0.9 Hz, 3H, CH₃O), 4.29 (ddd, J=3.5, J=4.1, J=7.7 Hz, 1H, H-2), 4.50–4.70 (m, 1H, H-4a), 7.14–7.48 (m, 5H). 13C NMR (75.5 MHz, CDCl₃) δ =31.8 (C-8), 39.3 (CH_{2benzyl}), 52.4 (d, ¹J_{PC}=151.4 Hz, C-8a), 53.0 (d, 2 J_{PC}=7.8 Hz, CH₃OP), 54.25 (d, 2 J_{PC}=7.6 Hz, CH₃OP), 55.4 (C-2), 61.7 (d, ³ J_{PC} =6.9 Hz, C-7), 65.2 (d, ³ J_{PC} =6.3 Hz, C-5), 72.3 (d, ² J_{PC} =3.2 Hz, C-4.), 16 arom C: 127.2 (CH), 128.7 (2CH), 130.0 (2CH) 2 J_{PC}=3.2 Hz, C-4a), [6 arom C: 127.2 (CH), 128.7 (2CH), 130.0 (2CH), 136.9 (Cq)], 169.6 (C-3). ³¹P NMR (121.49 MHz, CDCl₃) δ =26.60. ES⁺MS m/z: 378.2 [M+Na]⁺. HRMS (ES) m/z [M+Na]⁺ calcd for $C_{16}H_{22}NO_6P+Na$: 378.1077; found: 378.1090.

4.5. Oxidation of a-aminophosphonates 13c or 13d: procedure D, method A

To a solution of **13c** or **13d** (1,07 mmol) in CH_2Cl_2 (2 mL) was added *t*-BuOCl (145 µL, 1.28 mmol) at 0° C. After stirring the reaction mixture at $0 °C$ for 30 min, DABCO (290 mg, 2.56 mmol) was added. The reaction mixture was stirred at the same temperature for 30 min, quenched by the addition of water and extracted with AcOEt, dried over $MgSO₄$ and then concentrated in vacuo. The crude mixture without separation was converted to acids 3c and 3d by heating in 6 M aq HCl (5 mL) at reflux for 15 h. The solvent was evaporated under reduced pressure. The residue was dissolved in 2 mL of MeOH, and then the solution was concentrated again, to afford the crude aminophosphonic acid $xHCl$, hydrochloride salt, quantitatively. The crude hydrochloride aminophosphonic acid \cdot xHCl was dissolved in minimum amount of EtOH (2 mL), then to which was added dropwise an excess of propylene oxide (3 mL) and stirring at room temperature for 6 h. The volatile compounds were removed by evaporation under vacuum, to give 122 mg of aminophosphonic acid 3c and 157 mg of 3d in 58% and 75% yields, respectively.

4.6. Oxidation of a-aminophosphonates 13a: procedure D, method B

Ozone was bubbled through a solution of 13a (210 mg, 0.550 mmol) in EtOH (30 mL) at -78 °C for 15-30 min (persistent blue colour solution). The excess of ozone was removed by argon flow and then dimethylsulfide (2 mL) was added. The mixture 18a/ 19a was warmed to room temperature, and concentrated in vacuo. The residue without separation was hydrolyzed to acid 3a according to method A, in 77% yield from 13a.

4.6.1. Diethyl [(4aS,8aS)-2-Benzyl-3-oxo-4a,5,7,8-tetrahydropyrano- $[3,4-b][1,4]$ oxazin-8a(3H)-yl]phosphonate (18a). Oxydation of 13a using procedure D, method A, without acidic hydrolysis, gave a mixture of three compounds. Purification of the crude mixture (silica gel, ether/petrol ether/CH₂Cl₂, 65:25:10) allowed to only isolate 18a enough pure for spectral characterization: pale yellow oil; R_f=0.42 (EtOAc/CH₂Cl₂, 50:50). ¹H NMR (360 MHz, CDCl₃) δ =1.27 (t, J=7.2 Hz, 3H, CH₃), 1.34 (t, J=7.2 Hz, 3H, CH₃), 2.25–2.41 $(m, 2H, H-8), 3.07 (ddd, J=10.3, J=10.3, 1.1 Hz, 1H, H-7), 3.47 (ddd, J=10.3, J=10.3, 1.1 Hz, 1H, H-7), 3.47 (ddd, J=10.3, J=10.3, 1.1 Hz, 1H, H-7), 3.47 (ddd, J=10.3, J=1$ $J=1.8$, 4.3, 10.1, 11.5 Hz, 1H, H-5), 3.82 (ddd, $J=2.5$, $J=5.4$, 11.5 Hz, 1H, H-5), 3.84–3.91 (m, 1H, H-7), 3.93 (dd, J_{AB} =13.3 Hz, J=2.0 Hz, 1H, H_{benzyl}), 4.04–4.28 (m, 5H, 1 H_{benzyl} and 4H, CH₂OP), 4.95 (ddd, $J=5.4$, 9.0, 10.1 Hz, 1H, H-4a), 7.20-7.40 (m, 5H). ¹³C NMR (90.56 MHz, CDCl₃) δ =16.4 (CH₃), 16.6 (CH₃), 31.7 (C-8), 41.5 (CH_{2benzyl}), 59.4 (d, ¹J_{PC}=152.4 Hz, C-8a), 63.3 (d, ³J_{PC}=10.7 Hz, C-5), 63.9 (d, $\frac{2}{J_{PC}}$ 7.2 Hz, 2CH₂OP), 64.4 (d, $\frac{3}{J_{PC}}$ =8.7 Hz, C-7), 72.9 (C-4a) [6 arom C: 127.3 (CH), 128.9 (2CH), 129.7 (2CH), 135.0 (Cq)], 154.2 (C-3), 165.7 (CO); ³¹P NMR (145.78 MHz, CDCl₃) $\delta = 19.14$. HRMS (ES) m/z [M+Na]⁺ calcd for C₁₈H₂₄NO₇P+Na: 404.1239; found 404.1233.

4.6.2. Diethyl [(2S,4aR,8aS)-2-Benzyl-6-oxido-3-oxo-hexahydro-thiopyrano[3,4-b][1,4]oxazin-8a(1H)-yl]phosphonate. Byproduct obtained from 13b by oxidation using method A without acidic hydrolysis, and purified on silica gel for spectral characterization: yield 71%; pale yellow oil; $R_f=0.20$ (MeOH/CH₂Cl₂: 5:95); $\alpha|_D$ –14.4 (c 1.00, CHCl₃). IR (film): v_{max} =3463, 3289, 2983, 1744 (COO), 1375, 1239, 1168, 1046, 966 cm⁻¹. ¹H NMR (250 MHz, CDCl₃) δ =1.34 (t, J=7.0 Hz, 3H, CH₃), 1.35 (t, J=7.0 Hz, 3H, CH₃), 1.50 (dd, J=12.3, 12.3 Hz, 1H, H-5), 1.90 (br s, 1H, NH), 1.94–2.09 (m, 1H, H-8), 2.63– 2.82 (m, 3H, 2H-7 and H-5), 2.82–2.95 (m, 1H, H-8), 3.23 (dd, J_{AB} =13.3 Hz, J=4.3 Hz, 1H, H_{benzyl}), 3.49 (dd, J_{AB}=13.3 Hz, J=5.8 Hz, 1H, H_{benzyl}), 4.04-4.25 (m, 4H, CH₂OP), 4.44-4.54 (m, 1H, H-2), 4.99–5.09 (m, 1H, H-4a), 7.09–7.29 (m, 5H). 13C NMR (62.9 MHz, CDCl₃) δ =16.4 (d, 3 J_{PC}=8.5 Hz, CH₃), 16.5 (d, 3 J_{PC}=5.3 Hz, CH₃), 22.2 (C-8), 38.3 (d, ³J_{PC}=9.5 Hz, C-7), 39.7 (CH_{2benzyl}), 44.4 (d, 2_{Lo-75} Hz C-5), 53.9 (d ²J_{PC}=7.5 Hz, C-5), 53.0 (d, ¹J_{PC}=145.3 Hz, C-8a), 56.7 (C-2), 62.9 (d,
²J_{PC}=8.0 Hz, CH₂OP), 63.7 (d, ²J_{PC}=7.5 Hz, CH₂OP), 70.5 (C-4a) [6 arom C: 127.3 (CH), 128.4 (2CH), 130.4 (2CH), 136.8 (Cq)], 168.8 (C-3). $3^{1}P$ NMR (101.25 MHz, CDCl₃) $\delta = 24.28$. HRMS (ES) m/z $[M+Na]^+$ calcd for C₁₈H₂₆NO₆PS+Na: 438.1111; found: 438.1113.

4.6.3. [(3S,4S)-4-Amino-3-hydroxy-tetrahydro-2H-pyran-4-yl]phos*phonic acid (3a)*. Prepared by procedure D, method B: yield 77% from **13a**; white solid; mp 230 °C; R_f =0.29 (NH₃ aq/H₂O/EtOH, 10:30:90); $\alpha|_{D}$ +21.5 (c 0.50, H₂O). IR (KBr): ν_{max} =3420, 3369, 3120, 2932, 1614, 1494, 1207, 1160, 1109, 1065, 916 cm⁻¹. ¹H NMR $(360 \text{ MHz}, \text{D}_2\text{O})$ δ = 2.00–2.26 (m, 2H, H-5), 3.80 (dd, J = 4.0, 12.2 Hz, 1H, H-2), 3.84–3.93 (m, 1H, H-6), 4.00 (ddd, J=3.6, 8.6, 12.2 Hz, 1H, H-6), 4.13 (d, J=12.2 Hz, 1H, H-2), 4.15 (br s, 1H, H-3). ¹H NMR $(250$ MHz, D₂O+NaOD) δ =1.53 (br dd, J=5.0, 14.5 Hz, 1H, H-5), 1.86– 2.10 (m, 1H, H-5), $3.52-3.84$ (m, 4H), 3.99 (ddd, $J=5.2$, 5.2, 10.5 Hz, 1H, H-3). ¹³C NMR (90.56 MHz, D₂O) δ =27.4 (C-5), 55.6 (d, $J_{\rm{PC}}$ =140.5 Hz, C-4), 63.0 (C-6), 64.4 (d, 2 J $_{\rm{PC}}$ =4.2 Hz, C-3), 67.9 (C-2). $31P$ NMR (101.25 MHz, D₂O) δ =12.05, in (D₂O+NaOD, 101.25 MHz) δ =21.47 ppm. ES⁺MS *m*/z: 198.0 [M+H]⁺. HRMS (ES) *m*/z [M+H]⁺ calcd for C₅H₁₃NO₅P: 198.0526; found: 198.0531.

4.6.4. [(3R,4R)-4-Amino-3-hydroxy-tetrahydro-2H-pyran-4-yl]phosphonic acid (ent-3a). Prepared by procedure D, method B: yield 58% from **20a**; white solid; mp 232 °C decomp.; R_f =0.30 (NH₃ aq/H₂O/ EtOH, 10:30:90); $[\alpha]_D - 18.6$ (c 0.5, H₂O). ¹H NMR (360 MHz, D₂O) δ =2.00–2.26 (m, 2H, H-5), 3.80 (dd, J=4.0, 12.2 Hz, 1H, H-2), 3.84– 3.93 (m, 1H, H-6), 4.00 (ddd, J=3.6, 8.6, 12.2 Hz, 1H, H-6), 4.13 (d, $J=12.2$ Hz, 1H, H-2), 4.15 (br s, 1H, H-3). All spectral data are identical with those noted above for (3S,4S)-3a.

4.6.5. [(3S,4S)-4-Amino-3-hydroxypiperidin-4-yl]phosphonic acid, hydrochloride (3c \cdot 2HCl). Prepared by procedure D, method A: yield 58% from **13c**; white solid; mp 240 °C decomp.; $[\alpha]_D$ +9.5 (c 1.00, H₂O). IR (KBr): v_{max} =3494, 2927, 1612, 1530, 1299, 1188, 1160, 925 cm⁻¹. ¹H NMR (360 MHz, D₂O) δ =2.05-2.34 (m, 2H, H-5), 3.33 $(d, J=13.3 \text{ Hz}, 1H, H-2), 3.35 (d, J=12.0 \text{ Hz}, 1H, H-6), 3.48 (ddd, J=4.0,$ 12.6, 12.0 Hz, 1H, H-6), 3.67 (d, J=13.3 Hz, 1H), 4.34 (br s, 1H, H-3). ¹³C NMR (90.56 MHz, D_2O) $\delta = 23.6$ (C-5), 40.4 (C-6), 46.9 (C-2), 54.7 (d, J_{PC}=138.0 Hz, C-4), 62.2 (d, ²J_{PC}=6.2 Hz, C-3). ³¹P NMR (101.25 MHz, D₂O) δ =10.32. HRMS (ES) m/z $[M+H]$ ⁺ calcd for C₅H₁₄N₂O₄P: 197.0686; found: 197.0692.

4.6.6. [(1S,2S)-1-Amino-2-hydroxycyclohexyl]phosphonic acid (3d). Prepared by procedure D, method A: yield 75% from 13d; white solid; mp 208 °C decomp.; R_f =0.11 (EtOAc); [α]_D -9.4 (c 1.00, H₂O). IR (KBr): v_{max} =3390, 3255, 2939, 1624, 1538, 1163, 1079, 916 cm⁻¹. ¹H NMR (250 MHz, D_2O) δ =1.20–1.60 (m, 3H), 1.60–2.50 (m, 5H), 4.00– 4.16 (m, 1H, H-2). ¹H NMR (360 MHz, CD₃OD) δ =1.30-1.62 (m, 3H), 1.62–1.87 (m, 2H), 1.87–2.16 (m, 3H), 4.01 (ddd, J=4.2, 5.0, 10.1 Hz, 1H, H-2). ¹³C NMR (90.56 MHz, CD₃OD) δ =19.3 (d, ³J_{PC}=6.8 Hz, C-4), 22.4 (C-5), 27.9 (C-6), 28.5 (C-3), 58.0 (d, 1_{PC} =141.5 Hz, C-1), 68.3 (C-2). ³¹P NMR (101.25 MHz, D₂O) δ =14.93; in (CD₃OD, 145.78 MHz) δ =14.76 ppm. HRMS (ES) m/z [M+Na]⁺ calcd for C₆H₁₄NO₄P+Na: 218.0553; found: 218.0553.

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Supplementary data

Experimental procedures, characterization data for new compounds not reported in the experimental section, copies of ¹H and ¹³C NMR spectra for some new compounds, X-ray data for compound 13b. Supplementary data associated with this article can be found in the online version, at [doi:10.1016/j.tet.2009.07.040.](http://dx.doi.org/doi:10.1016/j.tet.2009.07.040)

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